

NJ-MX2 ETHERCAT HABERLEŞMESİ

İÇİNDEKİLER

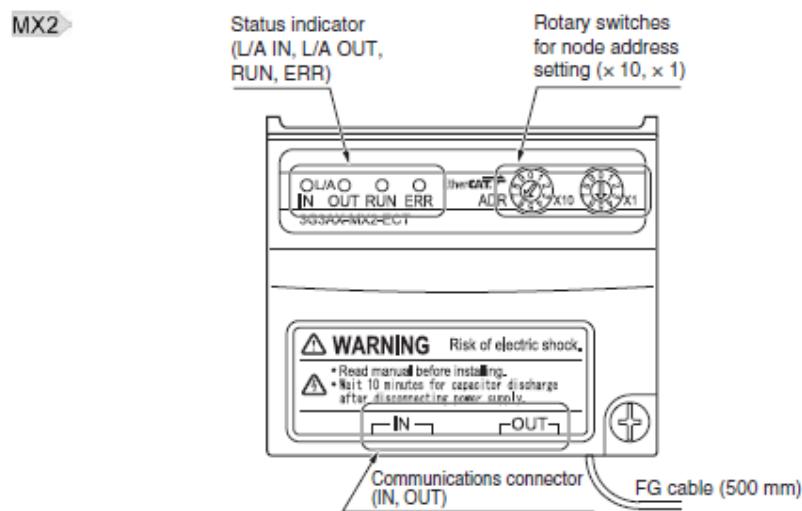
- Giriş
- 3G3AX-MX2-ECT haberleşme modülü
- MX2 invertör parametre ayarları
- EtherCAT haberleşme bağlantı örneği
- Sysmac Studio'da kontrolcü ayarları
- Global değişkenler oluşturma
- Sysmac Studio'dan projeyi gönderme
- Bağlantı durumunu kontrol etme
- Run, Stop ve Frekans Referansı verme ve izleme

1.Giriş

MX2 invertörler EtherCAT haberleşme modülü kullanılarak NJ, NX1 gibi EtherCAT master olarak kullanılabilen PLC ya da kontrolcüler ile haberleştirilerek sürülebilir. Birçok parametre master üzerinden okunup/yazılabilir. Bu dökümanda NJ kontrolcüler ile MX2 invertörlere frekans referansı yazma, Run/Stop komutları verme, anlık çıkış frekansı okuma gibi örnekler yapılacaktır.

2. 3G3AX-MX2-ECT Haberleşme Modülü

3G3AX-MX2-ECT haberleşme modülü MX2 invertörlerin EtherCAT haberleşmesi için kullanılan opsiyon kartıdır. 100-Mbps EtherCAT hızında iletişimini destekler. MX2 invertörlerde v1.1 ve daha sonrası için kullanılabilir.



Modül üzerinde bulunan FG kablosu invertörün topraklama terminaline bağlanmalıdır. Rotary switchler ile 00-99 arasında EtherCAT slave adresi verilmelidir.

RJ45 soketler ile EtherCAT hattı girişi (IN) ve çıkışı (OUT) sağlanır.

Bağlantı sağlandığında “L/A IN” ledi yeşil olarak yanıp söner ve “RUN” ledi sürekli yeşil yanar. Eğer ikinci bir slave cihazınız bağlıysa (Out konnektörüne) “L/A Out” ledi de yeşil yanıp söner. Detaylı bilgi için “I574-E1-03.pdf – 2-1-2 Status Indicator Names” bölümü incelenebilir.

3. MX2 İvertör Parametre Ayarları

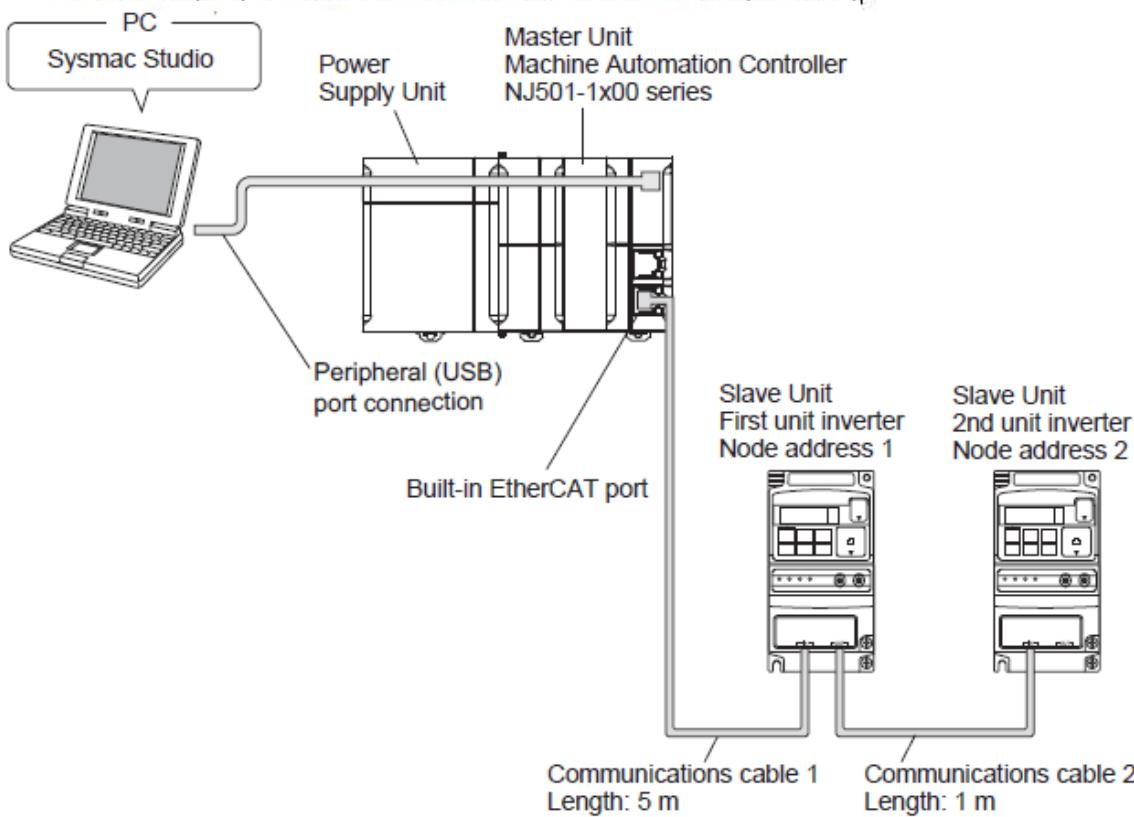
EtherCAT haberleşmesi yapılacak MX2 invertörde frekans referansı ve Run/Stop komutu gönderileceği için A001 ve A002 parametreleri “4-Option Card” seçilir. Ayrıca bazı parametrelerin ekranda görülmesi için B037 “1:Function-specific display” seçilir. C102 parametresinden RS girişi ile hata resetlenmesi için “3: Resetting only trip” seçilir.

● A001	Frequency Reference Selection 1	4: Option Card
● A002	RUN Command Selection 1	4: Option Card
● B037	Display Selection	1: Function-specific display
● C102	Reset Selection	3: Resetting only trip

4. EtherCAT Haberleşme Bağlantı Örneği

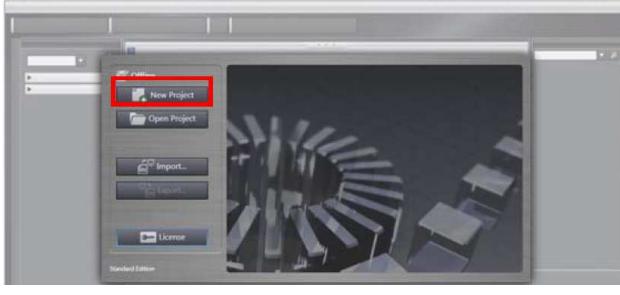
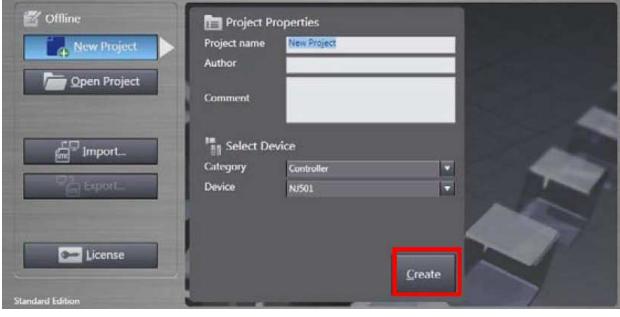
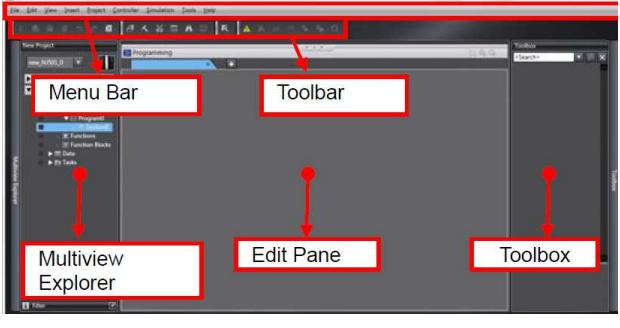
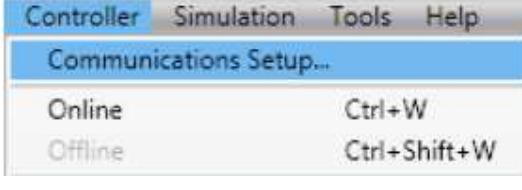
Aşağıda örnek olarak bir master NJ ve iki slave MX2 EtherCAT bağlantısı gösterilmiştir.

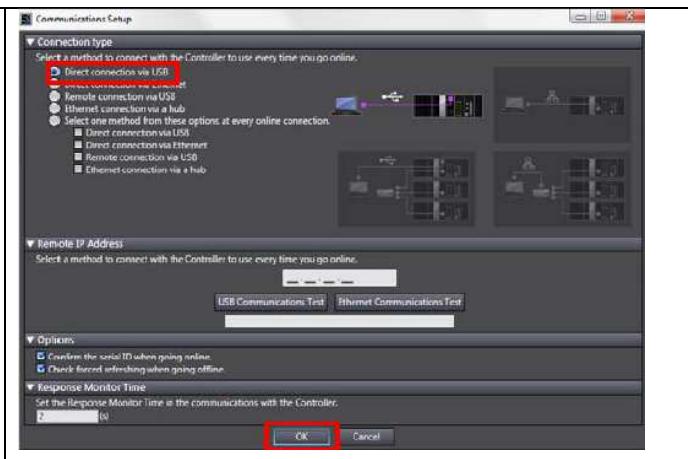
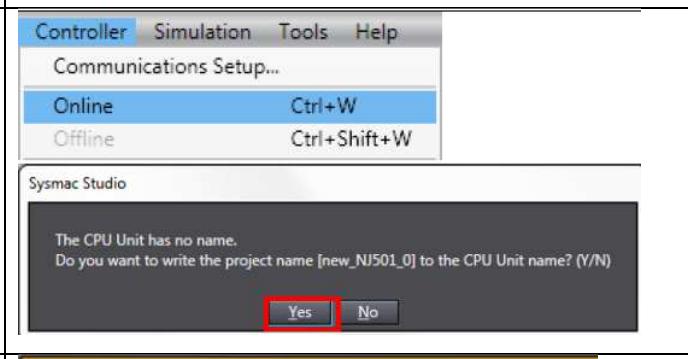
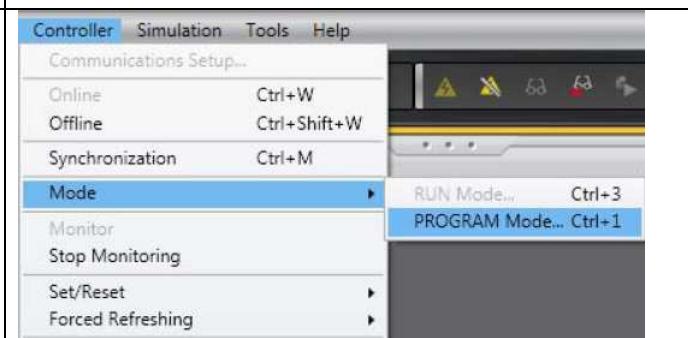
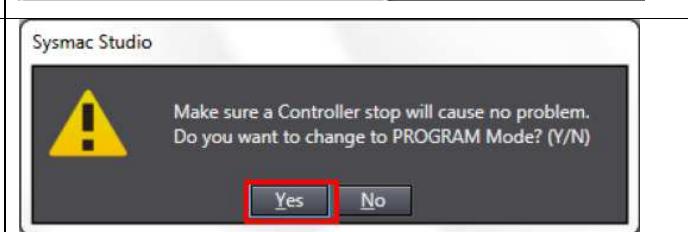
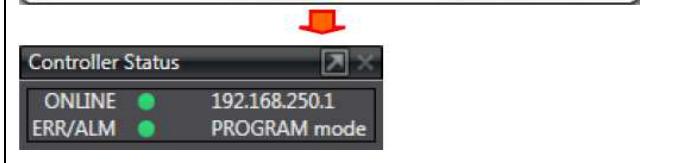
Master Unit : Machine Automation Controller NJ501-1x00 series
 Slave Unit (x 2) : 3G3MX2-A2001 + 3G3AX-MX2-ECT (x 2 sets)

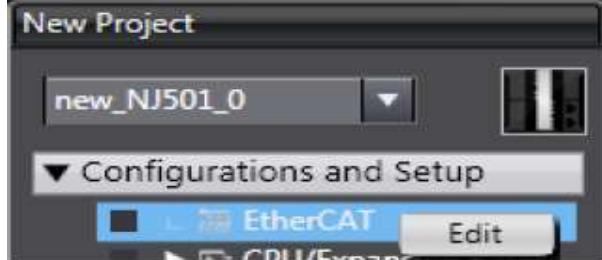


EtherCAT bağlantı kablolarının ekranlı (shield) Cat5 ve üzeri olması tavsiye edilir. Node'lar arası kullanılabilecek maximum kablo uzunduğu 100m'dir.

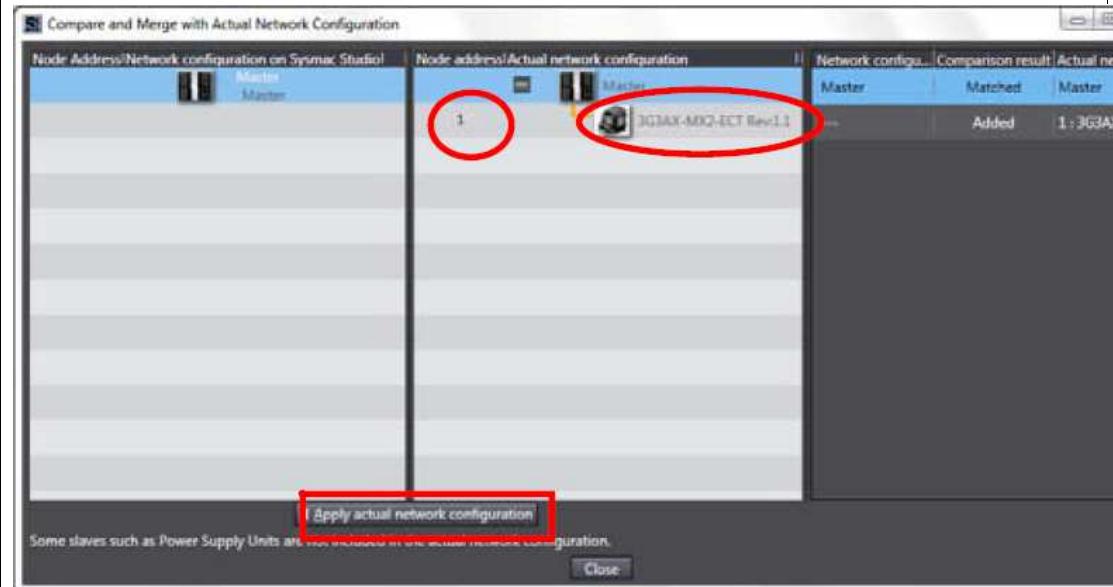
5. Sysmac Studio'da kontrolcü ayarları

<p>1. Sysmac Studio başlatılır ve açılan pencerede New Project butonu tıklanır.</p>	
<p>2. Project Properties penceresi açılır. Bağlanılacak kontrolcü (NJ501) seçilerek ve proje adı verilerek Create butonu tıklanır.</p>	
<p>3. Ekranda proje sayfası açılır. Pencere ve menülerin dizilimi yandaki gibidir.</p>	
<p>4. Controller Menu'den <i>Communications Setup</i> seçilir.</p>	

<p>5. Açılan Communications Setup Dialog Box sayfasında <i>Direct connection via USB</i> seçilir ve OK tıklanır.</p>	
<p>6. Controller menüsünden <i>Online</i> seçilir. Bağlanırken uyarı vermesi durumunda Yes seçeneği tıklanır.</p>	
<p>7. Bağlantı kurulması durumunda Edit bölümünde (en yukarıda) sarı çizgi belirir.</p>	
<p>8. Controller menüsünden <i>Mode – PROGRAM Mode</i> seçilir.</p>	
<p>9. Çıkan diyalog penceresinde Yes butonuna tıklanır. Controller Status 'da <i>PROGRAM Mode</i>'a geçildiği gözlenir.</p>	 

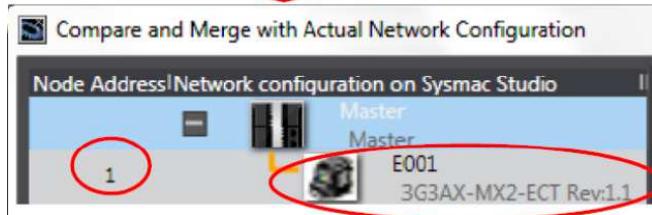
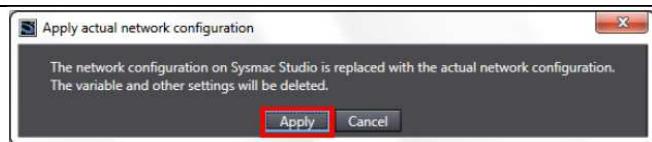
<p>10. Configurations and Setup altındaki EtherCAT çift tıklanır. (ya da sağ tıklayıp Edit de seçebilirsiniz.)</p>	
<p>11. Edit panelinde EtherCAT bölümü görüntülenir.</p>	
<p>12. Master ikonuna sağ tıklanıp Compare and Merge with Actual Network Configuration seçeneği seçilir.</p> <p>"<i>Get information is being executed</i>" yazan bir pencere belirir.</p>	

- 13.** Daha sonra **Compare and Merge with Actual Network Configuration** penceresi açılır. Bu aña:1 node adresinde **3G3AX-MX2-ECT Rev:1.1** görüntülenir. Son olarak **Apply actual network Configuration** tıklanarak projeye aña bağlı cihazlar eklenmiş olur.

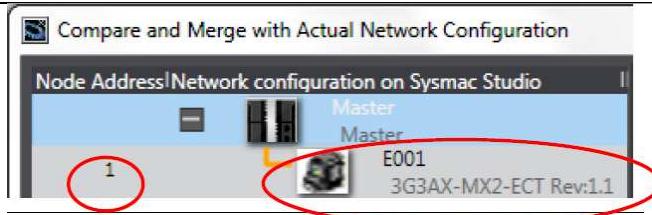
**14.**

Açılan diyalog penceresinde **Apply** butonuna tıklanır.

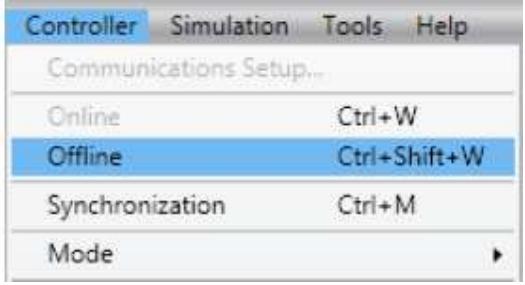
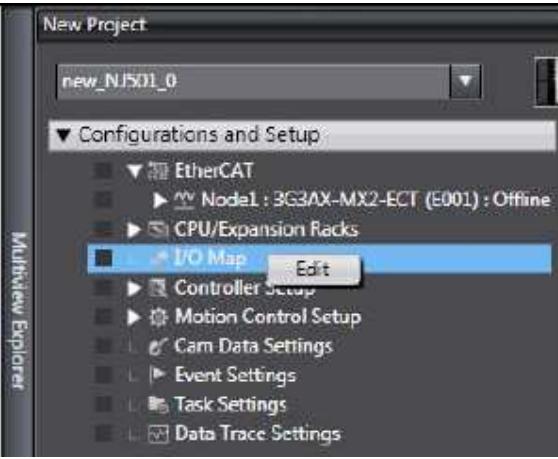
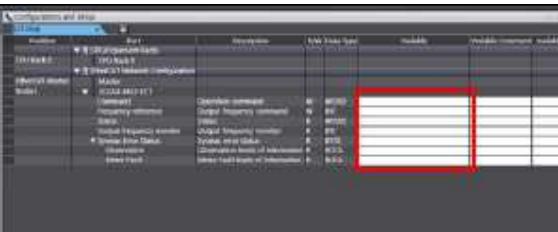
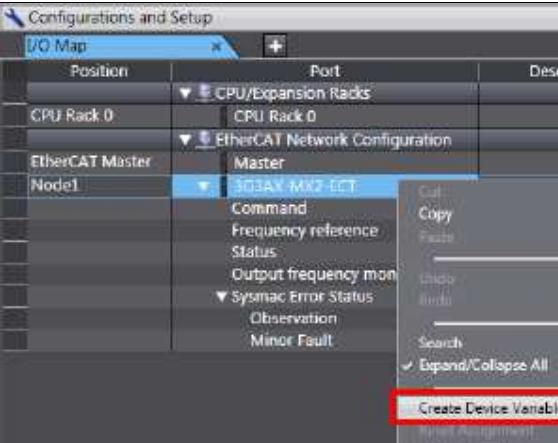
Sysmac Studio'da network ağına **node adres:1** ve **E001 3G3AX-MX2-ECT Rev:1.1** eklendiğini control ediniz.
Close butonuna tıklayınız.

**15.**

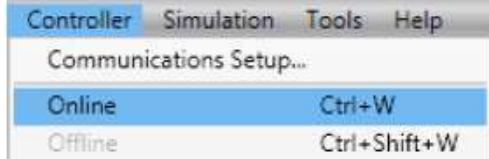
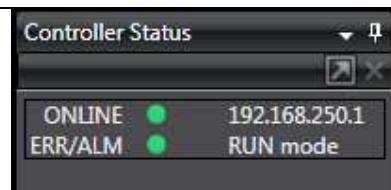
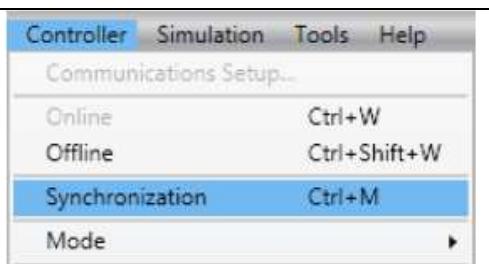
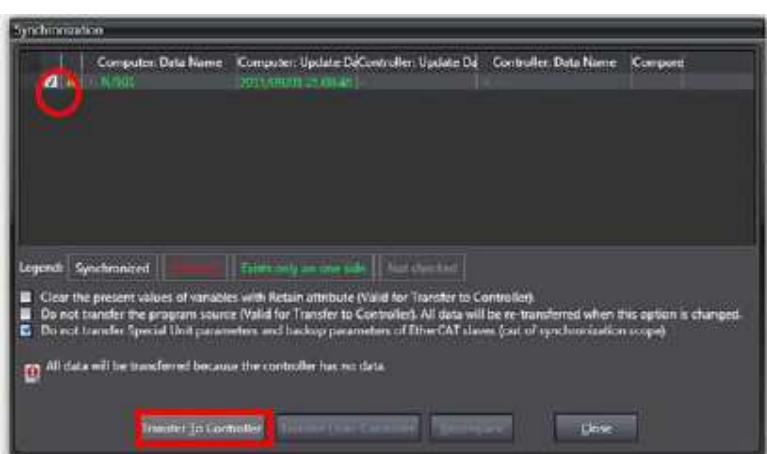
Node adres:1 ve **E001 3G3AX-MX2-ECT Rev:1.1** EtherCAT sayfasına eklenmiş olur.



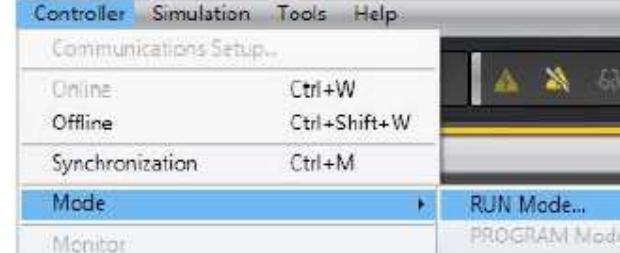
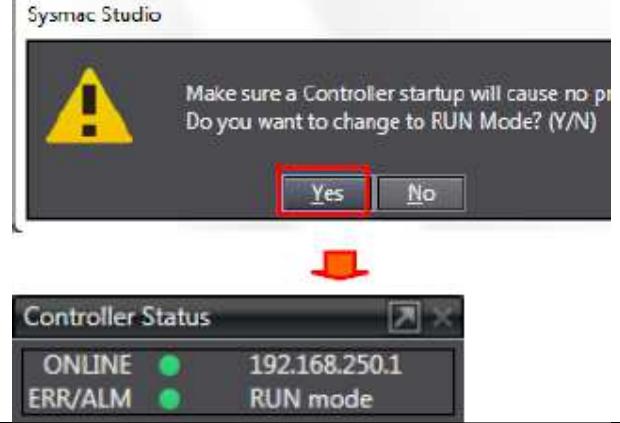
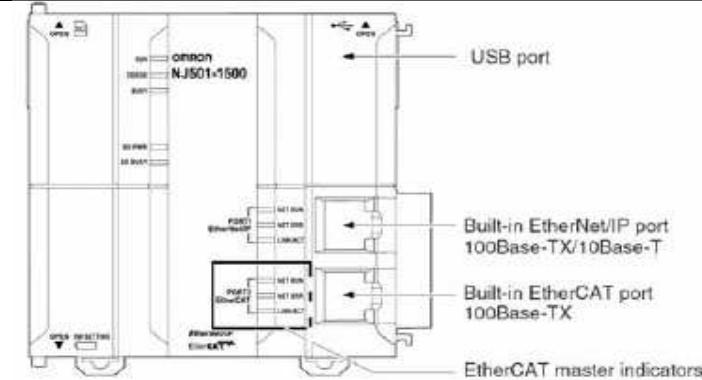
6. Global değişkenler oluşturma

<p>1. Sysmac Studio'da Controller menüsünden Offline seçilir.</p>	
<p>2. Configurations and Setup bölümünde I/O Map çift tıklanır veya sağ tıklanıp Edit seçilir.</p>	
<p>3. I/O Map Tab Sayfası görüntülenir. Variable sütununa yeni değişkenler girmek için tıklanır.</p>	
<p>4. ya da aynı bölümde Node1 için 3G3AX-MX2-ECT sağ tıklanır ve Create Device Variable seçilir. Bu işlemden sonra bütün değişkenler otomatik olarak atanmış olur</p>	

7. Sysmac Studio'dan projeyi gönderme

1.	Sysmac Studio'da Controller menüsünden Online seçilir.	
2.	Online olunduğunda Sağ alt köşede bulunan Controller Status penceresindeki yeşil “ONLINE” indikatör belirir.	
3.	Controller menüsünden “ Synchronization ” seçilir.	
4.	“Synchronization” penceresinde NJ501 işaretlenerek “ Transfer to Controller ” seçilir.	
5.	Çıkan uyarı penceresinde “Yes” seçilir ve ekranda “ Synchronizing ” belirir. Daha sonra “Close” ile yukarıdaki pencereyi kapatabilirsiniz.	

8. Bağlantı durumunu kontrol etme

<p>1. Controller menüsünden Mode -> Run Mode seçilir.</p>																																																			
<p>2. Açılan pencerede “Yes” seçilir. Controller Status penceresinde “Run mode” gözlenir.</p>	 <p>Controller Status</p> <table border="1"> <tr> <td>ONLINE</td> <td>192.168.250.1</td> </tr> <tr> <td>ERR/ALM</td> <td>RUN mode</td> </tr> </table>	ONLINE	192.168.250.1	ERR/ALM	RUN mode																																														
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<p>3. Kontrolcü üzerindeki LED’ler ile EtherCAT haberleşmesinin normal çalıştığını kontrol edilir. Normal durumda LED’ler şu şekilde olmalıdır: [NET RUN]: Yeşil yanar [NET ERR]: Hiç yanmaz [LINK/ACT]: Flash yapar</p>	 <table border="1"> <thead> <tr> <th>Label</th> <th>Name</th> <th>Color</th> <th>Status</th> <th>Meaning</th> </tr> </thead> <tbody> <tr> <td>EtherCAT NET RUN</td> <td>RUN</td> <td>Green</td> <td>Lit</td> <td>EtherCAT communications are in progress. • I/O data is being input and output</td> </tr> <tr> <td>EtherCAT NET RUN</td> <td>RUN</td> <td>Green</td> <td>Flashing</td> <td>EtherCAT communications are established. Communications is in one of the following states. • Only message communications is functioning. • Only message communications and I/O data input operations are functioning.</td> </tr> <tr> <td>EtherCAT NET RUN</td> <td>RUN</td> <td>Green</td> <td>Not lit</td> <td>EtherCAT communications are stopped. • Power is OFF or the Unit is being reset. • There is a MAC address error, communications controller error, or other error.</td> </tr> <tr> <td>EtherCAT NET ERR</td> <td>ERROR</td> <td>Red</td> <td>Lit</td> <td>There is an unrecoverable error, such as a hardware error or an exception.</td> </tr> <tr> <td>EtherCAT NET ERR</td> <td>ERROR</td> <td>Red</td> <td>Flashing</td> <td>There is a recoverable error.</td> </tr> <tr> <td>EtherCAT NET ERR</td> <td>ERROR</td> <td>Red</td> <td>Not lit</td> <td>There is no error.</td> </tr> <tr> <td>EtherCAT LINK/ACT</td> <td>Link/Activity</td> <td>Yellow</td> <td>Lit</td> <td>The link is established.</td> </tr> <tr> <td>EtherCAT LINK/ACT</td> <td>Link/Activity</td> <td>Yellow</td> <td>Flashing</td> <td>A link is established and data is being sent and received. The indicator flashes whenever data is sent or received.</td> </tr> <tr> <td>EtherCAT LINK/ACT</td> <td>Link/Activity</td> <td>Yellow</td> <td>Not lit</td> <td>The link is not established.</td> </tr> </tbody> </table>	Label	Name	Color	Status	Meaning	EtherCAT NET RUN	RUN	Green	Lit	EtherCAT communications are in progress. • I/O data is being input and output	EtherCAT NET RUN	RUN	Green	Flashing	EtherCAT communications are established. Communications is in one of the following states. • Only message communications is functioning. • Only message communications and I/O data input operations are functioning.	EtherCAT NET RUN	RUN	Green	Not lit	EtherCAT communications are stopped. • Power is OFF or the Unit is being reset. • There is a MAC address error, communications controller error, or other error.	EtherCAT NET ERR	ERROR	Red	Lit	There is an unrecoverable error, such as a hardware error or an exception.	EtherCAT NET ERR	ERROR	Red	Flashing	There is a recoverable error.	EtherCAT NET ERR	ERROR	Red	Not lit	There is no error.	EtherCAT LINK/ACT	Link/Activity	Yellow	Lit	The link is established.	EtherCAT LINK/ACT	Link/Activity	Yellow	Flashing	A link is established and data is being sent and received. The indicator flashes whenever data is sent or received.	EtherCAT LINK/ACT	Link/Activity	Yellow	Not lit	The link is not established.
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4.

İnvertör üzerindeki LED'leri kontrol edin.



Normal durumda LED'ler şu şekilde olmalıdır:

[L/A IN]: Hızlı flash yapar

[RUN]: ON - Yeşil yanar

[ERR]: OFF - Yanmaz

Meaning	Color	Status	Description
L/A IN	Green	OFF	Link not established in physical layer
		ON	Link established in physical layer
		Flickering	In operation after establishing link
L/A OUT	Green	OFF	Link not established in physical layer
		ON	Link established in physical layer
		Flickering	In operation after establishing link
RUN	Green	OFF	Init state
		Blinking	Pre-Operational state
		Single flash	Safe-Operational state
ERR	Red	ON	Operational state
		OFF	No error
		Blinking	Communications Setting Error
		Single flash	Synchronization error or communications data error
		Double flash	Application WDT timeout
		Flickering	Boot error
		ON	PDI WDT timeout

9. Run, Stop ve Frekans Referansı verme ve izleme

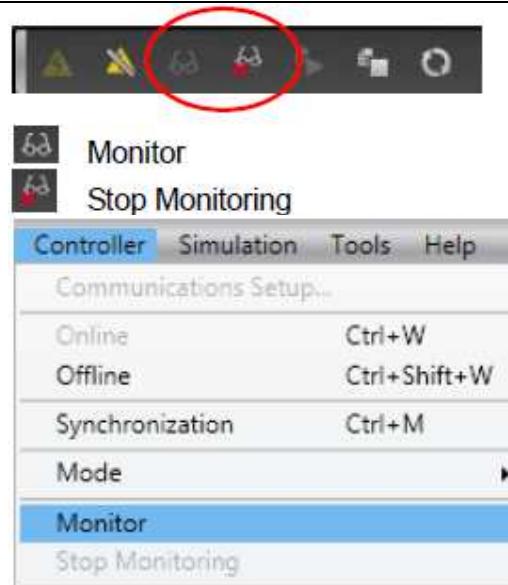
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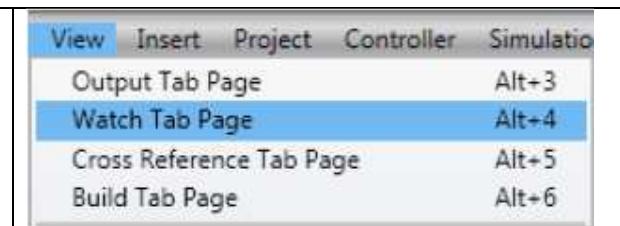
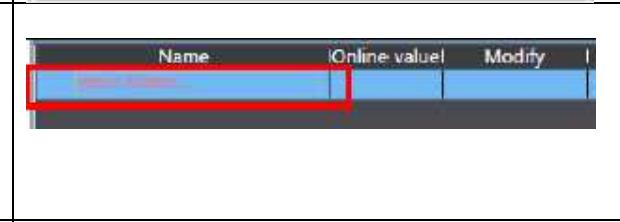
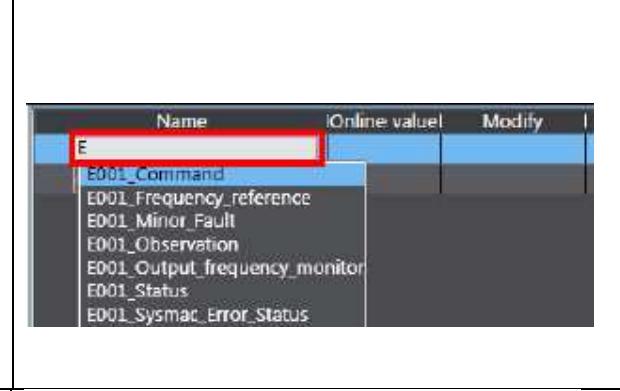
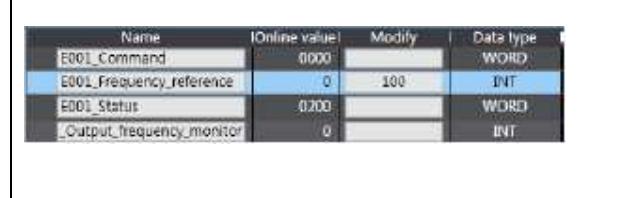
Sysmac Studio'da **Toolbar**'daki **Monitor** butonundan kontrolcünün Monitor'de olup olmadığını kontrol edin. Monitor'de iken durum butonları sağdaki figürdeki gibi olmalıdır.

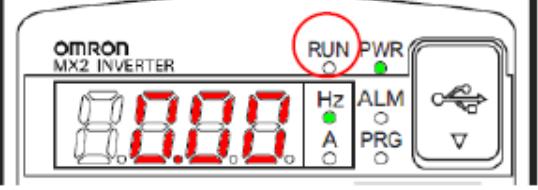
Eğer kontrolcü Monitor'de değilse

Controller menüsünden **Monitor** seçeneğini seçilir.

Eğer Sysmac Studio offline ise **Controller** menüsünden **Online** seçilir.



<p>2. View menüsünden Watch Tab Page seçilir.</p>																												
<p>3. Watch Tab sayfasından Input Name... yazan hücreye tıklanır.</p>																												
<p>4. Bu bölümde daha önce tanımlı şu değişkenler girilecektir:</p> <p><i>E001_Command</i> <i>E001_Frequency_reference</i> <i>E001_Status</i> <i>E001_Output_frequency_monitor</i></p>																												
<p>5. E001_Status değişkeninin 0200 olması gerekmektedir. (bit9: 1 Remote)</p>	<p>Status (Status)</p> <table border="1"> <thead> <tr> <th>Bit</th> <th>Name</th> <th>Meaning</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>Forward operation in progress</td> <td>0:Stopped/during reverse operation 1:During forward operation</td> </tr> <tr> <td>1</td> <td>Reverse Operation in progress</td> <td>0:Stopped/during forward operation 1:During reverse operation</td> </tr> <tr> <td>3</td> <td>Fault</td> <td>0>No error or trip occurred for the unit or Inverter 1>Error or trip occurred for the unit or Inverter</td> </tr> <tr> <td>7</td> <td>Warning</td> <td>0>No warning occurred for the unit or Inverter 1:Warning occurred for the unit or Inverter</td> </tr> <tr> <td>9</td> <td>Remote</td> <td>0:Local (Operations from EtherCAT are disabled) 1:Remote (Operations from EtherCAT are enabled)</td> </tr> <tr> <td>12</td> <td>Frequency matching</td> <td>0:During acceleration/deceleration 1:Frequency matching</td> </tr> <tr> <td>15</td> <td>Connection error between the Optional Unit and Inverter</td> <td>0:Normal 1>Error (Cannot update data for the Inverter. To restore, turn the power OFF and then ON again.)</td> </tr> <tr> <td>-</td> <td>(Reserved)</td> <td>The reserved area.</td> </tr> </tbody> </table>	Bit	Name	Meaning	0	Forward operation in progress	0:Stopped/during reverse operation 1:During forward operation	1	Reverse Operation in progress	0:Stopped/during forward operation 1:During reverse operation	3	Fault	0>No error or trip occurred for the unit or Inverter 1>Error or trip occurred for the unit or Inverter	7	Warning	0>No warning occurred for the unit or Inverter 1:Warning occurred for the unit or Inverter	9	Remote	0:Local (Operations from EtherCAT are disabled) 1:Remote (Operations from EtherCAT are enabled)	12	Frequency matching	0:During acceleration/deceleration 1:Frequency matching	15	Connection error between the Optional Unit and Inverter	0:Normal 1>Error (Cannot update data for the Inverter. To restore, turn the power OFF and then ON again.)	-	(Reserved)	The reserved area.
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<p>6. E001_Frequency_reference değişkenine çıkış frekansı olarak 100 giriniz.</p>																												

<p>7. İnvertör üzerindeki RUN ledin yanmıyor olduğunu ve ekranda “0.00” yazdığını kontrol edin.</p>																																																
<p>8. E001_Command değişkenine “1” girilerek Forward Run komutu verilir.</p> <p>*Command bit 0: Forward/stop 0:Stop 1:Forward command</p>	<table border="1"> <thead> <tr> <th>Name</th> <th>I/Online value</th> <th>Modify</th> <th>Data type</th> </tr> </thead> <tbody> <tr> <td>E001_Command</td> <td>0000</td> <td>1</td> <td>WORD</td> </tr> <tr> <td>E001_Frequency_reference</td> <td>100</td> <td>100</td> <td>INT</td> </tr> <tr> <td>E001_Status</td> <td>0200</td> <td></td> <td>WORD</td> </tr> <tr> <td>_Output_frequency_monitor</td> <td>0</td> <td></td> <td>INT</td> </tr> </tbody> </table> <p>Command</p> <table border="1"> <thead> <tr> <th>Bit</th> <th>Name</th> <th>Meaning</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>Forward/stop</td> <td>0:Stop 1:Forward command</td> </tr> <tr> <td>1</td> <td>Reverse/stop</td> <td>0:Stop 1:Reverse command</td> </tr> <tr> <td>7</td> <td>Fault reset</td> <td>Resets an error or trip for the unit or Inverter.</td> </tr> <tr> <td>- (Reserved)</td> <td></td> <td>The reserved area. Set 0.</td> </tr> </tbody> </table>	Name	I/Online value	Modify	Data type	E001_Command	0000	1	WORD	E001_Frequency_reference	100	100	INT	E001_Status	0200		WORD	_Output_frequency_monitor	0		INT	Bit	Name	Meaning	0	Forward/stop	0:Stop 1:Forward command	1	Reverse/stop	0:Stop 1:Reverse command	7	Fault reset	Resets an error or trip for the unit or Inverter.	- (Reserved)		The reserved area. Set 0.												
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<p>10. Son olarak, invertör üzerindeki 7-segment displaylerde “1.00” yazması gereklidir. Bu invertörün çıkış frekansıdır. RUN ledinin yeşil yanğını da kontrol ediniz. Sürücü RUN’a geçmiştir.</p>	